Pattern of the Month

Mallard Duck in Pond Centerpiece
by Ginny Bartch
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Instructions:
1. Assemble duck using 3/16" foil.
2. Form the eye with a wire and a drop of solder on the end.
3. Cut glass pond in two at dotted line. Using 3/16" copper, foil only the two straight edges, extending foil about 1/2" around corners. Place a strip of 1/4" U came between the two straight edges, channel side up, and solder to foil, creating a "channel" between the two sides of the pond.
4. Carefully wrap 5/32" U lead came around entire pond, solder together to form a strong base.
5. Place completed duck into pond channel and solder securely in place.
6. Cattails: Use three 45mm x 18mm dark amber jewels (or cut from amber glass) and brass rods for stems. Tin the brass rods. Wrap the jewels in 5/32" U lead came and solder to rods.
7. Solder rods securely to base or duck, in two places where possible.
8. Grass: Cut two glass pieces from one of the patterns. (One to be reversed.) Wrap in 5/32" U lead came and solder securely to base or duck, in two places where possible.

Spectrum Glass Color Suggestions
A. 387-2S Gray Opal
B. 385-2S White Opal/Gray
C. 319-6S Amber Opal
D. 200S White Opal
E. 125S Green Cathedral
F. 365-1S Yellow Opal
G. 132W Blue Waterglass®
H. 121S Green Cathedral

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